



Flock Industries
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FLOCK INDUSTRIES | APPLICATION GUIDE

We strongly recommend perusing over this guide prior to Flocking:

Following these steps carefully will give your project a professional, durable, and stylish flocked finish. Enjoy the process!

Recommended Materials & Tools

- Foam roller or foam brush
- Mask, gloves and eyewear
- Sandpaper (medium - fine grit)
- Degreaser or Isopropyl alcohol
- Painter's tape or masking tape

Pro Tips | Practice on an inconspicuous area or scrap material to get a feel for the process. If the adhesive is quick-drying, place in fridge for 150 minutes.

Perform the application in a dry, warm environment to ensure the adhesive sets correctly.

⚠ Microfibres are harmful to ingest can cause health complications. Do not breath in Fibres and ensure appropriate protection is used throughout the entire Flocking process. We recommend eyewear, gloves, and a face mask.

PREPERATION

- 1. Environment** - Ensure you are working within a concealed environment. Poor preparation or working conditions may hinder the finish of your project. This is not a project you want to rush. Dedicate ample time for a proper preparation and application.
- 2. Clean the Surface** - Use a degreaser or isopropyl alcohol to clean the surface of your project thoroughly. Ensure the surface is free of dirt, grease, and oils.
- 3. Sand the Surface** - Lightly sand the surface with fine-grit sandpaper to remove the glossy finish. Follow up with fine-grit sandpaper for a smooth surface. Wipe clean with a microfiber cloth.
- 4. Mask Surrounding Areas** - Use painter's tape to protect areas you don't want to flock.

ADHESIVE

Note – *do not rush the application, however, be mindful of the adhesive set time. Once the adhesive is applied, immediately apply the flock fibres.*

It is crucial to cover the entire surface area including intricate crevices, nooks and crannies. Failure to do so will result in a visibly patchy finish.

- 1. Mix** – Prior to opening, thorough shake the undercoat adhesive.
- 2. Pour** - Pour a consistent and generous serve of self-levelling undercoat over the entire surface you wish to Flock.
- 3. Apply** – Using a foam roller or brush, **evenly** spread the adhesive over the entire surface. It is important that the undercoat is applied thick.

FLOCKING

1. **Load Applicator** - Open the Flock Applicator Tool by separating the inner-tube from the outer-tube. Pour Flock Fibres into the inner tube (black) to roughly 75% capacity.

***Reminder** – Be mindful of the application time. Depending on conditions, the adhesive can set relatively fast.*

2. **Apply Flock** – Hold the applicator 15-20 centimetres away from the surface (slightly angled) and spray the fibres onto the adhesive. It's important to generously coat the substrate and apply from different angles, any excess fibres can be disregarded once cured.

Enjoy! (and send us through some photos!)

CURING & HANDLING

Avoid handling the canvas. If necessary, move via non-flocked surface areas. Touching the fibres prior to them curing will hinder the end-result.

Allow 24-36 hours for the adhesive to cure in a dust-free environment. Once cured, gently lift the canvas and shake-off any loose or excess surface Flock fibres. **Do not use an air compressor***

MAINTENANCE

Cleaning: Avoid harsh chemicals or hard objects. Gently vacuum with soft attachment or use a soft brush to remove dust.

Repairs: If the flock gets damaged, sand the affected area lightly, reapply adhesive, and flock as before.

Should you have any questions regarding your order, please don't hesitate to contact us - orders@flockindustries.com | Thank you for Flocking with Flock Industries!
